
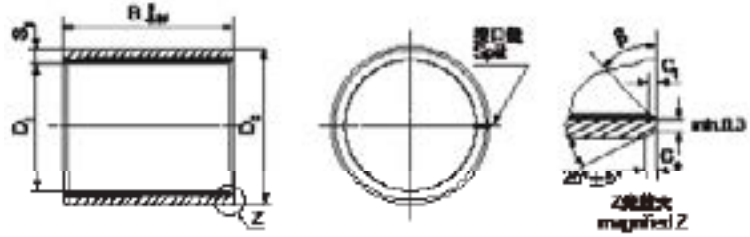


SF-1 标准公制轴套
SF-1 Normal Metric Bushing

内外倒角

S ₃	C ₀	C ₁	β
0.75	0.5 ± 0.3	0.25 ± 0.2	30° ± 5°
1.00	0.6 ± 0.3	0.30 ± 0.2	30° ± 5°
1.50	0.7 ± 0.3	0.50 ± 0.3	30° ± 5°

S ₃	C ₀	C ₁	β
2.00	1.2 ± 0.4	0.50 ± 0.3	30° ± 5°
2.50	1.8 ± 0.6	0.60 ± 0.3	45° ± 5°

型号 Type	轴径(f7) D _s	座孔(H7) D _H	外径公差 D _o	压装后 内孔公差 D _{i,a}	配合间隙 D _D	壁厚 S ₃	长度B ⁰ _{-0.40} (d≤Φ28 L-0.30 d>Φ30 L-0.40)															
							6	8	10	12	15	20	25	30	40	50						
SF-1	6 ^{-0.010} _{-0.022}	8 ^{+0.015}	8 ^{+0.055} _{+0.025}	6.055 5.990	0.077 0.000	1.005 0.980	0606	0608	0610													
SF-1	8 ^{-0.013} _{-0.028}	10 ^{+0.015}	10 ^{+0.055} _{+0.025}	8.055 7.990	0.083 0.003		0806	0808	0810	0812	0815											
SF-1	10 ^{-0.013} _{-0.028}	12 ^{+0.018}	12 ^{+0.065} _{+0.030}	10.058 9.990	0.086 0.003		1006	1008	1010	1012	1015	1020										
SF-1	12 ^{-0.016} _{-0.034}	14 ^{+0.018}	14 ^{+0.065} _{+0.030}	12.058 11.990	0.092 0.006		1206	1208	1210	1212	1215	1220	1225									
SF-1	13 ^{-0.016} _{-0.034}	15 ^{+0.018}	15 ^{+0.065} _{+0.030}	13.058 12.990						1310		1320										
SF-1	14 ^{-0.016} _{-0.034}	16 ^{+0.018}	16 ^{+0.065} _{+0.030}	14.058 13.990						1410	1412	1415	1420	1425								
SF-1	15 ^{-0.016} _{-0.034}	17 ^{+0.018}	17 ^{+0.065} _{+0.030}	15.058 14.990						1510	1512	1515	1520	1525								
SF-1	16 ^{-0.016} _{-0.034}	18 ^{+0.018}	18 ^{+0.065} _{+0.030}	16.058 15.990	0.095 0.006				1610	1612	1615	1620	1625									
SF-1	17 ^{-0.016} _{-0.034}	19 ^{+0.021}	19 ^{+0.075} _{+0.035}	17.061 16.990						1710	1712	1720										
SF-1	18 ^{-0.016} _{-0.034}	20 ^{+0.021}	20 ^{+0.075} _{+0.035}	18.061 17.990						1810	1812	1815	1820	1825								
SF-1	20 ^{-0.020} _{-0.041}	23 ^{+0.021}	23 ^{+0.075} _{+0.035}	20.071 19.990	0.112 0.010	1.505 1.475			2010	2012	2015	2020	2025	2030								
SF-1	22 ^{-0.020} _{-0.041}	25 ^{+0.021}	25 ^{+0.075} _{+0.035}	22.071 21.990						2210	2212	2215	2220	2225	2230							
SF-1	24 ^{-0.020} _{-0.041}	27 ^{+0.021}	27 ^{+0.075} _{+0.035}	24.071 23.990								2415	2420	2425	2430							
SF-1	25 ^{-0.020} _{-0.041}	28 ^{+0.021}	28 ^{+0.075} _{+0.035}	25.071 24.990							2510	2512	2515	2520	2525	2530	2540	2550				
SF-1	28 ^{-0.020} _{-0.041}	32 ^{+0.025}	32 ^{+0.085} _{+0.045}	28.085 27.990	0.126 0.010	2.005 1.970				2815	2820	2825	2830	2840								
SF-1	30 ^{-0.020} _{-0.041}	34 ^{+0.025}	34 ^{+0.085} _{+0.045}	30.085 29.990							3012	3015	3020	3025	3030	3040						
SF-1	32 ^{-0.025} _{-0.050}	36 ^{+0.025}	36 ^{+0.085} _{+0.045}	32.085 31.990	0.135 0.015	2.005 1.970					3220		3230	3240								
SF-1	35 ^{-0.025} _{-0.050}	39 ^{+0.025}	39 ^{+0.085} _{+0.045}	35.085 34.990							2512	2515	2520	2525	2530	2540	3550					
SF-1	38 ^{-0.025} _{-0.050}	42 ^{+0.025}	42 ^{+0.085} _{+0.045}	38.085 37.990								3815			3830	3840						
SF-1	40 ^{-0.025} _{-0.050}	44 ^{+0.025}	44 ^{+0.085} _{+0.045}	40.085 39.990							4012		4020	4025	4030	4040	4050					

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型号 Type	轴径(f7) D _s	座孔(H7) D _H	外径公差 D _O	压装后 内孔公差 D _{i,a}	配合间隙 C _O	壁厚 S ₃	长度B													
							20	25	30	40	50	60	70	80	100	115				
SF-1	45 -0.050 -0.025	50 +0.025	50 +0.085 +0.045	45.105 44.990	0.155 0.015	2.505 2.460	4520	4525	4530	4540	4550									
SF-1	50 -0.050 -0.025	55 +0.030	55 +0.100 +0.055	50.110 49.990	0.160 0.015		5020		5030	5040	5050	5060								
SF-1	55 -0.060 -0.030	60 +0.030	60 +0.100 +0.055	55.110 54.990	0.170 0.020				5530	5540	5550	5560								
SF-1	60 -0.060 -0.030	65 +0.030	65 +0.100 +0.055	60.110 59.990					6030	6040	6050	6060	6070							
SF-1	65 -0.060 -0.030	70 +0.030	70 +0.100 +0.055	65.110 64.990					6530	6540	6550	6560	6570							
SF-1	70 -0.060 -0.030	75 +0.030	75 +0.100 +0.055	70.110 69.990						7040	7050	7060	7070	7080						
SF-1	75 -0.060 -0.030	80 +0.030	80 +0.100 +0.055	75.110 74.990						7530	7540	7550	7560	7570	7580					
SF-1	80 -0.045	85 +0.035	85 +0.120 +0.070	80.155 80.020	0.201 0.020	2.490 2.440			8040	8050	8060	8070	8080	80100						
SF-1	85 -0.054	90 +0.035	90 +0.120 +0.070	85.155 85.020	0.209 0.020				8540		8560		8580	85100						
SF-1	90 -0.054	95 +0.035	95 +0.120 +0.070	90.155 90.020						9040	9050	9060		9080	90100					
SF-1	95 -0.054	100 +0.035	100 +0.120 +0.070	95.155 95.020							9550	9560		9580	95100					
SF-1	100 -0.054	105 +0.035	105 +0.120 +0.070	100.155 100.020							10050	10060		10080		100115				
SF-1	105 -0.054	110 +0.035	110 +0.120 +0.070	105.155 105.020								10560		10580		105115				
SF-1	110 -0.054	115 +0.035	115 +0.120 +0.070	110.115 110.020								11060		11080		110115				
SF-1	120 -0.054	125 +0.040	125 +0.170 +0.100	120.210 120.070		0.264 0.070	2.465 2.415					12060		12080	120100					
SF-1	125 -0.063	130 +0.040	130 +0.170 +0.100	125.210 125.070	0.273 0.070							12560			125100	125115				
SF-1	130 -0.063	135 +0.040	135 +0.170 +0.100	130.210 130.070									13060		13080	130100				
SF-1	140 -0.063	145 +0.040	145 +0.170 +0.100	140.210 140.070									14060		14080	140100				
SF-1	150 -0.063	155 +0.040	155 +0.170 +0.100	150.210 150.070									15060		15080	150100				
SF-1	160 -0.063	165 +0.040	165 +0.170 +0.100	160.210 160.070									16060		16080	160100	160115			
SF-1	180 -0.063	185 +0.046	185 +0.210 +0.130	180.216 180.070		0.279 0.070		2.465 2.415							18080	180100				
SF-1	190 -0.072	195 +0.046	195 +0.210 +0.130	190.216 190.070		0.288 0.070									19080	190100				
SF-1	200 -0.072	205 +0.046	205 +0.210 +0.130	200.016 200.070											20080	200100				
SF-1	220 -0.072	225 +0.046	225 +0.210 +0.130	220.216 220.070									20060		22080	220100				
SF-1	250 -0.072	255 +0.052	255 +0.260 +0.170	250.222 250.070	0.294 0.070		2.465 2.415								25080	250100				
SF-1	260 -0.081	265 +0.052	265 +0.260 +0.170	260.222 260.070	0.303 0.070											26080	260100			
SF-1	280 -0.081	285 +0.052	285 +0.260 +0.170	280.222 280.070													28080	280100		
SF-1	300 -0.081	305 +0.052	305 +0.260 +0.170	300.222 300.070												30080	300100			